



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4008-041
Job Sheet 187014



Part No: D4008-041

Job Qty: 3 ea

Part Name: Fuel Filler Splash Guard Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/25/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP rev A 10.01.27 New issue Prelim EC verified by:DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC IPP REV:C 12.03.07 AS PER DWG REV.C DD VERF:EC IPP REV:D 15.01.05 AS PER DWG REV.E DD VERF:JLM

Ship Via:

067526

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	3 pcs		12/7/18	0.00	0.37	Waterjet - Flow		SC 18/1/29
110	QC	3 pcs		12/7/18	0.00	0.00	QC2 Waterjet-3		SC 18/1/29
120	QC	3 pcs		12/7/18	0.00	0.00	QC8-4		DAS 38
130	Small Fab	3 pcs		12/7/18	0.13	0.40	Small Fab-5		36 9-89 DAS
140	QC	3 pcs		12/7/18	0.00	0.00	QC5		JAN 2 2019 68
150	HandFinish	3 pcs		12/7/18	0.00	0.18	HandFinish1		BF 19-01-08
155	QC	3 pcs		12/7/18	0.00	0.00	QC7-3		AB 19-1-13
160	SprayPaint	3 pcs		12/7/18	0.00	1.03	Spray Paint		AB 19-1-13
170	QC	3 pcs		12/7/18	0.00	0.00	QC14		38 DAS
180	Small Fab	3 pcs		12/7/18	0.00	0.40	Small Fab-5		36 9-89
190	QC	3 pcs		12/7/18	0.00	0.00	QC5		38 9-89
200	Packaging	3 pcs		12/7/18	0.00	0.00	Packaging3-2	ST 243	JA 9-89
210	QC21-SA	3 Ea		12/7/18	0.00	0.00	QC21		21 JAN 2 1 2019

Printer: S135773 Paint 138949

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.8205 sf (.2735 ea)	100-Waterjet - Flow - 1	5018006
D4008-5	Fuel Filler Splash Guard Hinge Half	3 Ea (1 ea)	130-Small Fab	5117016
D3941	Rubber Cushion (\$ Per Ft)	.6300 pcs (.21 ea)	180-Small Fab	F133414
D4008-7	Washer	6 Ea (2 ea)	180-Small Fab	5129172
D4008-9	Spring	3 Ea (1 ea)	180-Small Fab	F161513
MS20001-4	Pin	3 Ea (1 ea)	180-Small Fab	
MS20470AD3-3	Rivet, Universal Head	15 Ea (5 ea)	180-Small Fab	F16914
MS21042L08	Nut	6 Ea (2 ea)	180-Small Fab	5080644
MS35206-S245	Screw	6 Ea (2 ea)	180-Small Fab	PM 121432-6
NAS1149DN832J	Washer	18 Ea (6 ea)	180-Small Fab	5131200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.032	1	128	0
130-Small Fab	D4008-5	3	3	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspected Unacceptable ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																	
Date : _____		Step #: _____		Part: D4008 - 041 Job No: 187014 Serial No/ Batch: S133334 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/29/18																																																																																																																																	
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180-Small Fab

D3941	1	90	0
D4008-7	6	21	0
D4008-9	3	6	0
MS20001-4	3	0	0
MS20470AD3-3	15	6,404	0
MS21042L08	6	1,111	0
MS35206-S245	6	74	0
NAS1149DN832J	18	1,968	0

Part Specifications

Specifications could not be found.

Plex 11/26/18 7:40 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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